



KORRO-POL THERMOPLASTIC ACRYLIC TOP COATS

SAILENT FEATURES	These Thermoplastic Acrylic Top Coats have very good Solvent Resistance, Humidity Resistance, Insulation Resistance & Water Resistance. They have very good Non Conductive Property.
RECOMMENDED USES	These Thermoplastic Acrylic Top Coats are used for Protection & Decoration of All Type of Plastic Components & Articles, Home Appliances.
DIRECTION FOR USE	Adequate Surface Preparation and proper application is of Particular importance for achieving proper finish and Adhesion. Make sure that the Surface / Substrate to be painted should be free of Oil, Dust, Grease or any other foreign particles to get optimum adhesion & Finish. It Is necessary that the surface should be thoroughly cleaned either by Wiping Thinner or Clean sol. Before Application Please insured that the Required Temperature is obtained at oven & there is no any contamination of water through the compressor.

TECHNICAL SPECIFICATION

Sr. No	Tests	Specifications
1.	Skinning / Settling	No Skinning, Nil or Soft Settling
2.	Supply Viscosity	120 ± 10 Sec @ 30 ⁰ C OR as per customer specification
3.	Application By	Pot Gun or Air Less Spray Gun
4.	Application Viscosity	For Pot Spray Gun – 13 - 15 Sec. For Air Less Spray Gun – 16 - 18 Sec.
5.	Thinner Intake	100 % OR as per Customer Specification.
6.	Finish	Smooth, Uniform & free from Pin Holes or etching.
7.	Colour	Silver, Grey, Black & OR as per Customer Requirement.
8.	Fineness of Grind	7 + Microns on Hegman Gauge.
9.	Drying Time	Force Bake at 60 ⁰ C - 70 ⁰ C for 15 - 20 Min. OR as per Customer Specification.
10.	Gloss	Matt, Egg Shell Matt to Egg Shell Flat.
11.	Specific Gravity	1.0 ± 0.1 Kg/Lit
12.	Solid Content	Min 40 %
13.	Dry Film Thickness	10 - 20 Microns in Single Coat

14.	Theoretical Covering	8 – 10 M ² /Lit
15.	Practical Covering	5 – 6 M ² /Lit
16.	Scratch Hardness	1 – 2 Kg as per IS - 101
17.	Pencil Hardness	Passes for Min 2 H
18.	Cross Cut Adhesion	100% adhesion as per ASTM D 3359
19.	Flexibility & Adhesion	No Such Scratch as to show bare metal
20.	Salt Spray Corrosion	After 96 Hrs No Signs of Corrosion as per IS - 101
21.	Protection Against Corrosion Under Condensation.	After 96 Hrs No Signs of Corrosion as per IS - 101
22.	MEK Rub Resistance	Passes for 50 Strokes
23.	Insulation resistance	After keeping the Probe of I.R. Meter 10 mm distance & any by applying 1 KV DC Insulation Resistance should Pass 1 Tetra Ohm.
24.	Water Resistance	Film shall not show signs of blisters after 24 Hours of immersion in water.
25.	Conductivity (H.V.B.T.)	Passes for 8 KV with Probe having distance 1 cm away.
26.	Shelf Life	6 Month in a Sealed Condition from the date of Manufacturing.

HEALTH & SAFETY

SAFETY PRECAUTIONS	<ul style="list-style-type: none"> • As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and air mask etc. • Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. • Eye should be flushed with fresh water. • Avoid inhalation of vapors and paint mist by wearing suitable air mask. • In the event of ingestion and eye contact, seek medical attention immediately. • Painting must be carried out in well-ventilated area. • This as industrial product contains flammable materials and should be kept away from ignition sources; local safety regulations should be followed.
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STORAGE & HANDLING

STORAGE	<p>Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed conditions under shed, away from direct sunlight and extreme temperature. Do not stock paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.</p>
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NOTE:-The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However as the product can be used under condition beyond our control, we can only guarantee the quality of the product itself.